

LAMI KAPPA, spol. s r.o.
Vladislavova 3142
CZ-415 01 Teplice

www.lamikappa.cz
T: 00420 417 534 542-3
E: info@lamikappa.cz

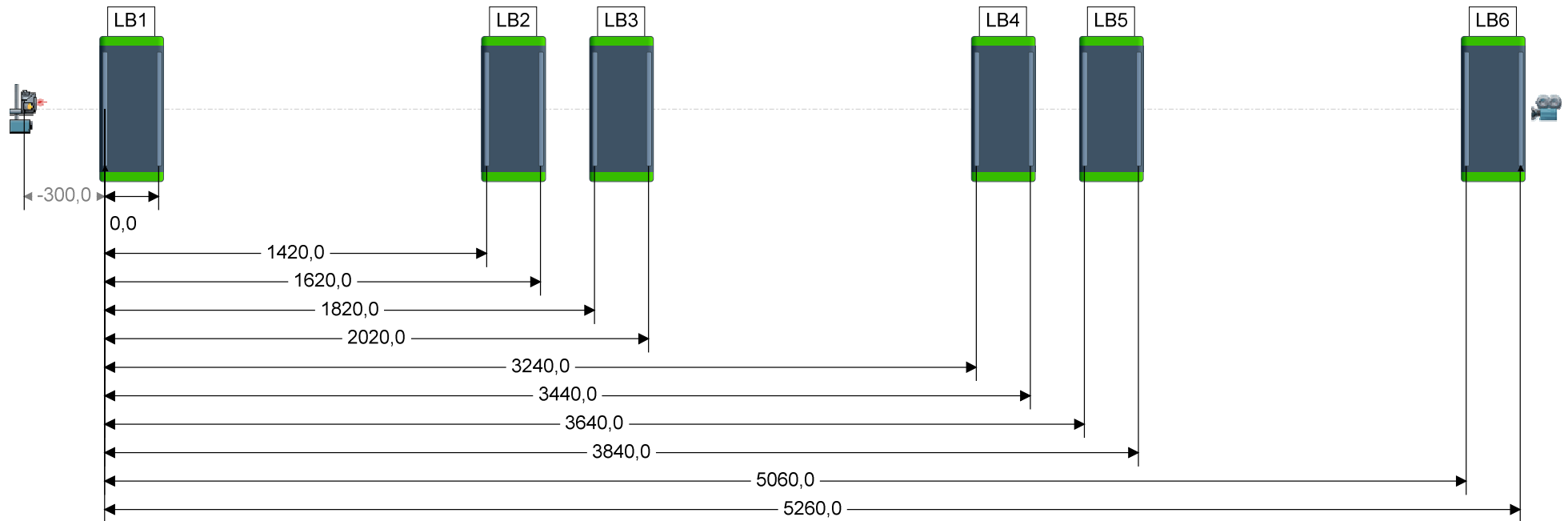


Lamikappa

File information

Name:	Centricita uložení klikové hřídele
Company:	ABC a.s.
Plant:	Pardubice
Area:	Provoz P21
Machine train:	Pohon H30
Comment:	
Username:	Jan Novák
Created:	3.6.2010 8:19:04
Modified:	7.9.2010 18:23:29
Measured:	2.6.2010 15:48:11

Dimensions (graphical)

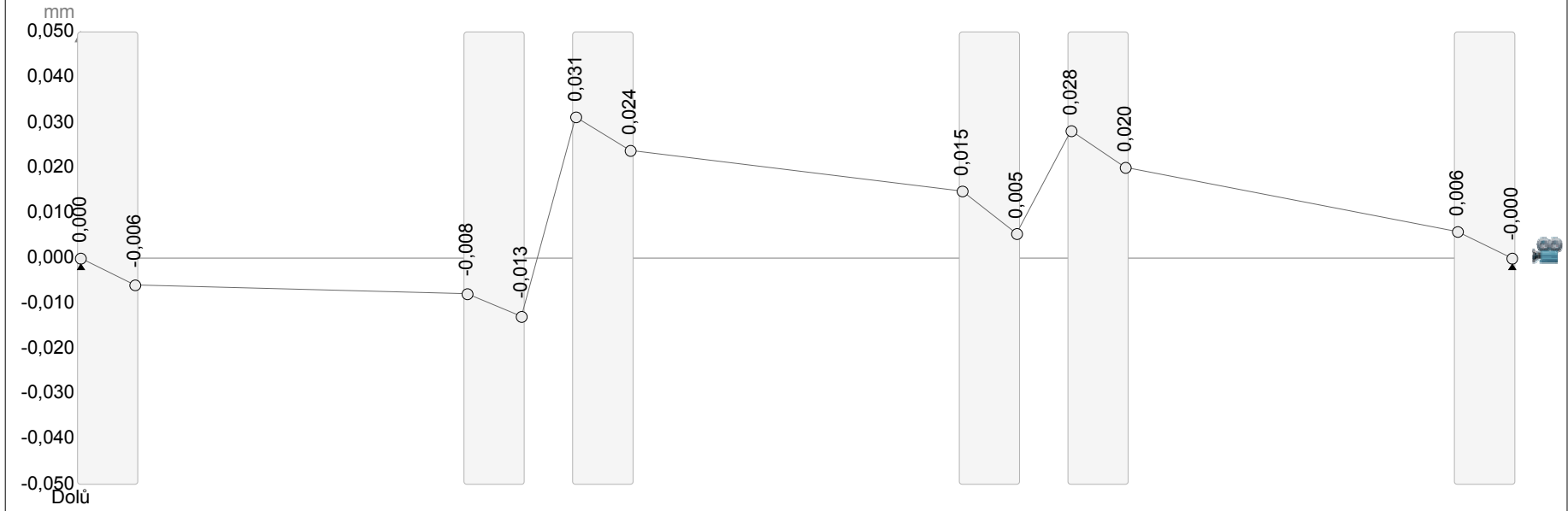


Dimensions

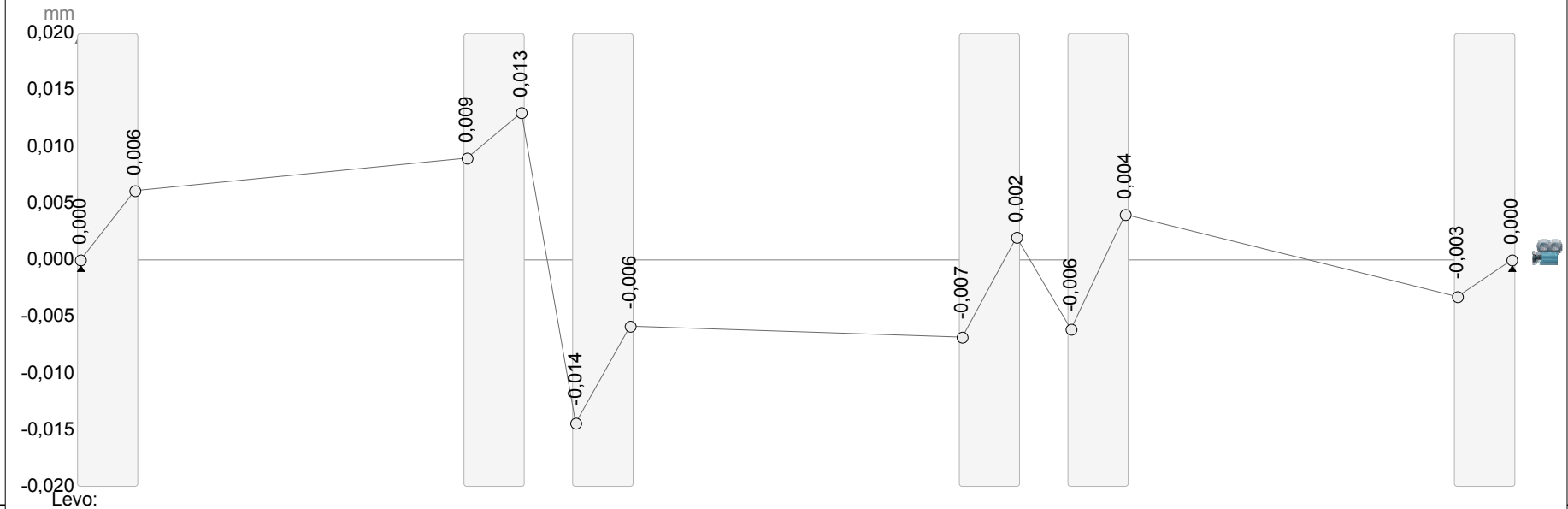
Num...	Name	Name	Position [mm]	Diameter [mm]	Length [mm]	Left foot [mm]	Right foot [mm]
1	LB1	Long bore	0,0	425,0	200,0	---	---
2	LB2	Long bore	1420,0	425,0	200,0	---	---
3	LB3	Long bore	1820,0	425,0	200,0	---	---
4	LB4	Long bore	3240,0	425,0	200,0	---	---
5	LB5	Long bore	3640,0	425,0	200,0	---	---
6	LB6	Long bore	5060,0	425,0	200,0	---	---

Aktuální

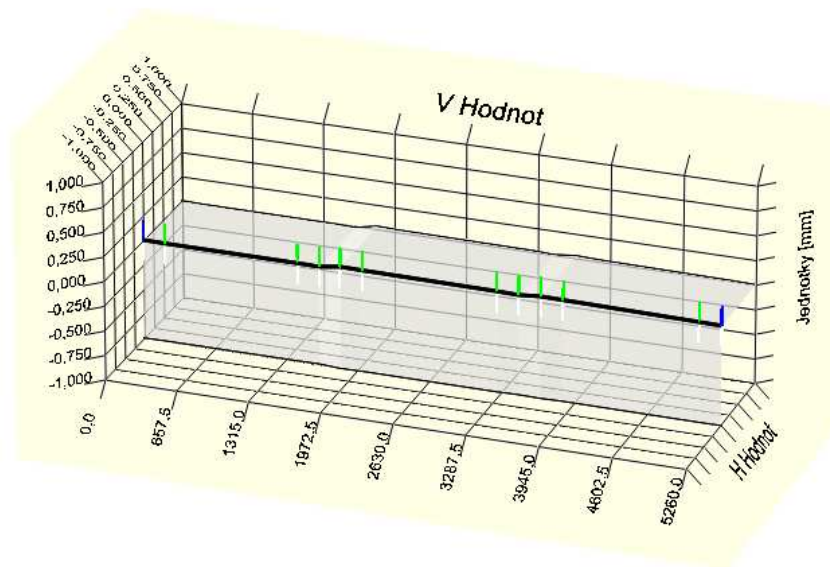
V Nahoru



H Pravo:



Results 3D



Result

Nu...	Name	Details	Position [mm]	H [mm]	V Left ... [mm]	below [mm]	Right hand [mm]
1	LB1 (1)	Long bore Left	0,0	0,000	0,000	0,000	0,000
2	LB1 (2)	Long bore R...	200,0	0,006	-0,006	0,012	0,000
3	LB2 (1)	Long bore Left	1420,0	0,009	-0,008	0,018	0,001
4	LB2 (2)	Long bore R...	1620,0	0,013	-0,013	0,026	0,000
5	LB3 (1)	Long bore Left	1820,0	-0,014	0,031	0,000	0,046
6	LB3 (2)	Long bore R...	2020,0	-0,006	0,024	0,000	0,030
7	LB4 (1)	Long bore Left	3240,0	-0,007	0,015	0,000	0,022
8	LB4 (2)	Long bore R...	3440,0	0,002	0,005	0,004	0,007
9	LB5 (1)	Long bore Left	3640,0	-0,006	0,028	0,000	0,034
10	LB5 (2)	Long bore R...	3840,0	0,004	0,020	0,008	0,024
11	LB6 (1)	Long bore Left	5060,0	-0,003	0,006	0,000	0,009
12	LB6 (2)	Long bore R...	5260,0	0,000	-0,000	0,000	-0,000

Corrections

N...	Name	Corr. method	Corrections
1	LB1 (1)	Jack	Move 0,000 mm Down.
2	LB1 (2)	Jack	Move 0,006 mm Left. Move 0,006 mm Up.
3	LB2 (1)	Jack	Move 0,009 mm Left. Move 0,008 mm Up.

4	LB2 (2)	Jack	Move 0,013 mm Left. Move 0,013 mm Up.
5	LB3 (1)	Jack	Move 0,014 mm Right. Move 0,031 mm Down.
6	LB3 (2)	Jack	Move 0,006 mm Right. Move 0,024 mm Down.
7	LB4 (1)	Jack	Move 0,007 mm Right. Move 0,015 mm Down.
8	LB4 (2)	Jack	Move 0,002 mm Left. Move 0,005 mm Down.
9	LB5 (1)	Jack	Move 0,006 mm Right. Move 0,028 mm Down.
10	LB5 (2)	Jack	Move 0,004 mm Left. Move 0,020 mm Down.
11	LB6 (1)	Jack	Move 0,003 mm Right. Move 0,006 mm Down.
12	LB6 (2)	Jack	Move 0,000 mm Up.